

Project location:			
Project name:			
Model #:	1152.016	Date	

DESCRIPTION

Compliance:  
- Compliant with AASHTO 2015 standard.  
- Design for wind speed 180 MPH.  
\* design criteria: 2020 Florida Building Code, Risk Category II, Exposure.

Description  
Lamp post composed of elements in UNI EN 1561 cast iron with core in S355J UNI EN 10219-1 steel, hot-galvanized to UNI EN ISO 1461 standards, corresponding in shape, size and ornamentation to the diagrams, which are an integral part of the specifications.  
The core (A) is made up of six tubes of different cross-section, according to the internal diameter of the cast iron elements (diam. 4 2/4" x 7 3/4" - diam. 3 2/4" x 13 3/4" - diam. 2 3/4" x 3' 1" - diam. 2 1/4" x 30 3/4" - diam. 2" x 33 1/4" - diam. 1 3/4" x 6 2/4"), welded together at their junctions.  
It is suitable for flange fixing (diam. 9 3/4" - thickness 2/4") on a foundation plinth (P).  
It is provided with an M10 earthing bolt marked by a small indicator plate, a hole (diam. 2") above ground level and a 1 1/4" GAS threaded bush (Z) welded to the top.  
The cast iron post is made up of a number of elements that are fitted over each other so as to prevent water infiltration.  
The elements are as follows:  
1°) Base element height 8 3/4", with an octagonal plinth (distance between flats 10 3/4", height 2 1/4") decorated with a scotia (D, diam. 5 3/4") with sixteen flutes and surmounted by a torus with eight ovoli (E, diam. 9 3/4").  
2°) Second element height 14 1/4" (lower diam. 7", central diam. 7", top diam. 6") decorated with leaves.  
3°) Third element height 3' 1/4", tapered (lower diam. 4 1/4", top diam. 3 3/4") and decorated with eight flutes.  
The above elements are all cast as single pieces.  
The total height of these first three elements is 4' 10 1/4".

Protection of surfaces  
Please refer to the specification on painting procedures of the materials.

DRAWINGS

Flange detail

