

Description

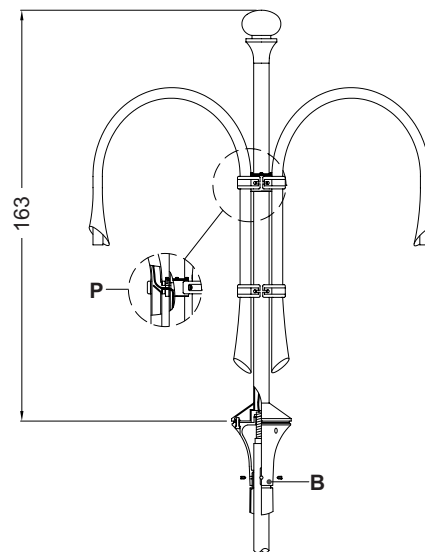
The top section is made from elements in UNI EN 1561 cast iron, UNI EN 1563 nodular cast iron and FE 360-FE 510 UNI EN 10219-1 steel, hot-galvanized to UNI EN ISO 1461 standards and corresponds in shape, size and ornamentation to the diagrams, which are an integral part of the specifications. The top section is composed as follows:

- 1°) A cast iron element, smooth and tapered, height 8 cm and base diam. 23 cm.
- 2°) A support tube for the suspension brackets in hot-galvanized steel, height 95 cm. At the bottom the support tube has a flange (C) by which it is fixed with three M10 stainless steel screws to the capital (B) of the post beneath it.
- 3°) An upper tube in hot-galvanized steel, height 55.5 cm, fixed to element 5 with four M6 stainless steel screws.
- 4°) A lower support ring for the suspension brackets in hot-galvanized steel. It is secured to the support tube (element 2) with two M8 stainless steel grub screws.
- 5°) An upper support ring for the suspension brackets in hot-galvanized steel. The ring has three holes (diam. 1.8 cm) for the passage of power cables. It is secured to the support tube (element 2) with two M8 stainless steel grub screws.
- 6°) Three suspension brackets each with a height of 116 cm and a protrusion of 68 cm, at 120° between their. Structurally each bracket is composed of an steel tube (diam. 4.2 cm) and decorations (G, F) and support attachments (D) in nodular cast iron. The entire assembly is hot-galvanized. Each bracket is secured to the lower and upper support rings (elements 4 and 5) with four M8 stainless steel screws, and at the outer extremity each bracket has a junction (E) in nodular cast iron with a 3/4" GAS thread for attaching the light fixture. The power cables (P) pass out of the top of the support tube (element 2) and enter the brackets through the upper support attachment (D), passing inside element 5.
- 7°) A cast iron finial (height 21 cm), with a tapered lower section and an oval upper section (diam. 15 cm). The finial is fitted onto element 3 and is secured with three M6 stainless steel grub screws.

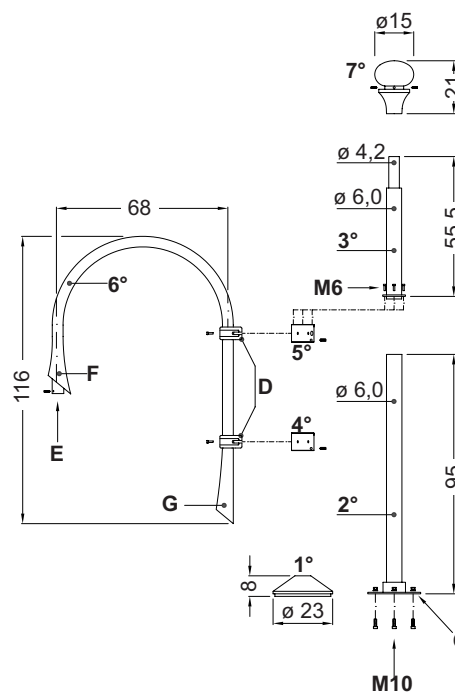
The total height of the assembled top section is 163 cm, with a protrusion for each bracket of 76 cm.

Protection of surfaces

Please refer to the specification on painting procedures of the materials



Front view - Detail section



Exploded