

Description

The top section is made in UNI EN 1561 cast iron, UNI EN 1563 nodular cast iron and FE 360 UNI EN 10219-1 steel, and corresponds in shape, size and ornamentation to the diagrams, which are an integral part of the specifications.

The top section is composed as follows:

- 1°) A tapered cast iron element (lower diam. 14 cm, top diam. 12.5 cm, height 52 cm), with a scotia (B) at the bottom and a central section with a convex part (C) and a concave part (D). The top of this element has three slots at 120° to each other for hooking on the brackets. The element is fitted onto the core and is secured with two M8 stainless steel grubscrews. Rotation is prevented by an M8 stainless steel bolt that penetrates into a slot (N) in the core (A).
- 2°) Three cast iron brackets decorated as in the diagram. The decoration of each bracket is composed as follows: a large volute situated above the attachment hook (E), three leaves ending in volutes (a), a central fruit motif (b), a double leaf pointing both upwards and downwards (c), four other leaves and a cymatium at the end (G, diam. 7 cm). Each bracket is 48 cm high and 54 cm wide, and is fitted with a 3/4" GAS threaded tube with nut and rose in stainless steel (F) for attaching the light fixture, a hole and an attachment hook for assembly (E), and an internal tube for a 1.4 cm diameter power cable. The assembled bracket protrudes for a distance of 54 cm.
- 3°) A galvanized steel tube with a 3/4" GAS thread at each end and a stainless steel locknut, to be screwed onto the core (A).
- 4°) Three elements height 7.5 cm in nodular cast iron, each decorated with nine flutes and a flower at the centre (H). When assembled together, these three elements form a collar that covers the slotted part of the first element. They each have holes for insertion of three M10 stainless steel bolts that secure them to the brackets.
- 5°) A tapered cast iron element (lower diam. 12.5 cm, top diam. 8.5 cm, height 42 cm) decorated with leaves (I), four small flutes (L) and a torus at the top (M).

The total height of the top section is 100.5 cm.

Protection of surfaces

Please refer to the specification on painting procedures of the materials.

