

Project location:			
Project name:			
Model #:	8003.001	Date	

DESCRIPTION

Compliance:

- Compliant with AASHTO 2015 standard.
- Design for wind speed 180 MPH.

\* design criteria: 2020 Florida Building Code, Risk Category II, Exposure.

Description

Modular post in UNI EN 1561 cast iron with core in S235J UNI EN 10219-1 steel, hot-galvanized to UNI EN ISO 1461 standards, corresponding in shape, size and ornamentation to the diagrams, which are an integral part of the specifications.

The core (A) is made up of four tubes of different cross-section, according to the internal diameter of the cast iron elements (diam. 5 1/4" x 8 3/4" - diam. 3" x 3' 11 3/4" - diam. 2 1/4" x 27 2/4" - diam. 1 3/4" x 7 3/4"), welded together at their junctions (B). It is suitable for flange fixing (diam. 9 3/4" - thickness 2/4") on a foundation plinth (P). It is provided with an M10 earthing bolt, at the top a 1 1/4" GAS thread (D), with reduction (E - 1 1/4" GAS - 3/4" GAS) and a galvanized steel tube (F) with a 3/4" GAS thread used to secure with a bolt, the various cast iron elements and to attach the light fixture.

The cast iron post is made up of a number of elements that are fitted over each other so as to prevent water infiltration.

The elements are as follows:

1°) Base element height 7"; with an octagonal plinth (distance between flats 11 3/4", height 2 3/4") decorated with a scotia (G, diam. 6 1/4") surmounted by a torus (H, diam. 8 3/4").

2°) Second element height 3' 5 3/4", decorated at the base for a height of 10 1/4" with four leaves (I, diam. 8 1/4"). The upper part of the element is tapered (lower diam. 4 2/4", top diam. 4 1/4"), and is decorated with sixteen flutes, a torus (L, diam. 5 1/4") and four rosettes (M).

3°) Third element height 3' 6 1/4", tapered (lower diam. 4", top diam. 3 1/4") and decorated with a torus at the bottom (N, diam. 5").

4°) Fourth element height 10 3/4", round and decorated at the bottom with a torus (O, diam. 4 1/4") and four leaves (Q). The top of the element is composed of a tapered section (lower diam. 7 2/4", top diam. 2 1/4").

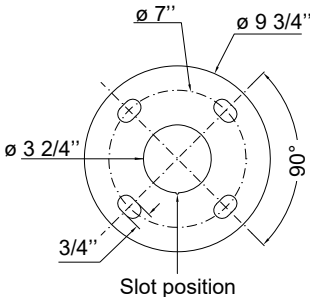
The above elements are all cast as single pieces.

The total height of these first four elements is 8' 5 1/4".

Protection of surfaces

Please refer to the specification on painting procedures of the materials.

Flange detail



DRAWINGS

