

Project location:	
Project name:	
Model #:	4102.178.010
Date:	

## Description

The top section is made in UNI EN 1561 cast iron and S235J UNI EN 10219-1 steel, hot-galvanized to UNI EN ISO 1461 standards and corresponds in shape, size and ornamentation to the diagrams, which are an integral part of the specifications.

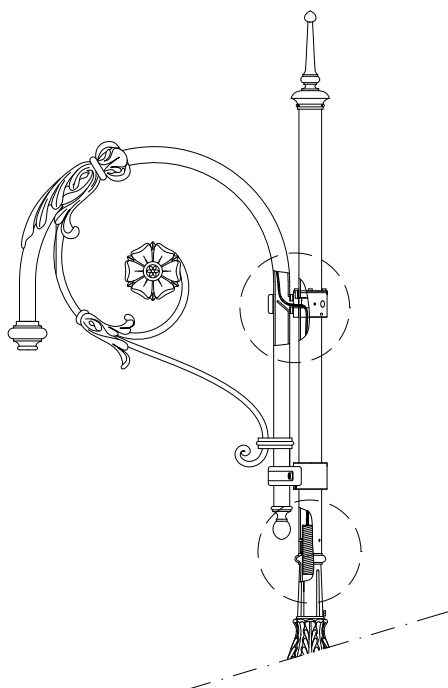
The top section is composed as follows:

- 1°) A column in cast iron (lower diam. 3 3/4", top diam. 3 1/4", height 3' 2 2/4"), tapered and decorated with eight flutes and a torus (B) at the base.
- 2°) A second tapered element in cast iron (lower diam. 3 1/4", top diam. 6 1/4", height 14 2/4"), in the form of a capital decorated with two tori (C) and leaves (D).
- 3°) A third tapered element in cast iron (lower diam. 5", top diam. 2 2/4", height 13 3/4"), decorated with leaves (E), flutes and a torus at the top (F).
- 4°) A ring in hot-galvanized steel for lower support of the suspension bracket. It is secured to the supporting tube 7° with two M8 stainless steel grubs.
- 5°) A ring in hot-galvanized steel for upper support of the suspension bracket. The ring has a hole (diam. 7") for the passage of power supply cable. It is secured to the supporting tube 7° with two M8 stainless steel grubs.
- 6°) A suspension bracket height 3' 5", with a total projection of 26 3/4". Structurally the bracket is composed of a tube in steel (diam. 1 3/4"), decorations in cast iron and support attachments (G) in spheroidal cast iron. The entire assembly is hot-galvanized. The suspension bracket is fixed to the support rings 4°-5° with four screws M8 in stainless steel. The three decorative elements are realised in leaf shape (L,M) and flower shape (N); each of them is cast in a single piece and welded to the steel tube. The suspension bracket has at his end (H) an internal thread 3/4" GAS for attaching the light fixture. The power cables pass inside the suspension bracket.
- 7°) A tube in hot galvanized steel height 25 2/4" to support the suspension bracket. The tube has a threaded bushing 1 1/4" GAS, at his base, for fixing to the core (A) and M10 stainless steel locking grubs.
- 8°) A hot-galvanized steel tube height 17 1/4", screwed to the 7° element with four M6 stainless steel screws.
- 9°) A terminal element in cast iron drill shaped, height 10 1/4" (lower diam. 4"). This element is inserted on the central tube of suspension bracket and fixed with three M6 stainless steel screws.

The total height of the top section is 10' 3 2/4", the total protrusion of the assembled bracket is 29 2/4".

## Protection of surfaces

Please refer to the specification on painting procedures of the fixture's materials.



View - Section details

